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PATENT ABSTRACTS OF JAPAN

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January 30, 1996

COMPACT DISK HOLDER

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APPL-NO: 06161495

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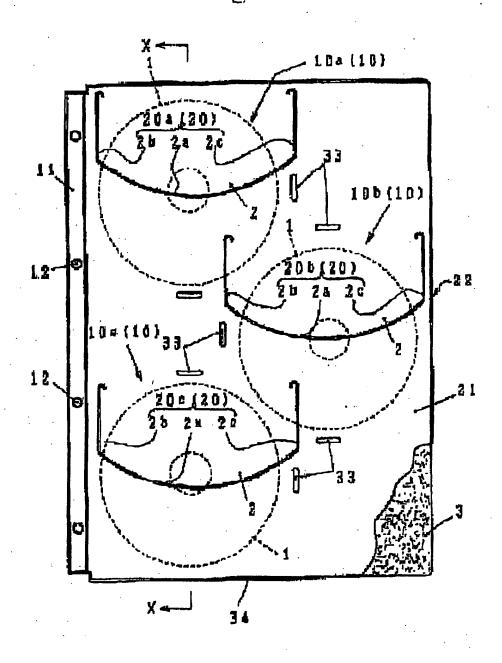
ENGLISH-ABST:

PURPOSE: To provide a holder which one receive and store numerous CDs in a small space in a small bulk and which is convenient to use.

CONSTITUTION: A compact disk holder for receiving and storing a CD 1 comprises surface and rear cover sheets 21, 22 made of flexible synthetic resin wherein peripheries are integrally welded to each other and a non-woven fabric sheet 3 interposed between the cover sheets 21, 22 and having a size and shape approximately aligning with the sheets 21, 22. Slite 20, 20 are formed over a range longer than a diameter of a CD 1 at a plurality of opposite portions of the surface and rear cover sheets 21, 22. And at a lower region of each slit 20, a welded support 33 is formed comprising the cover sheets 21, 22 and the non-woven fabric sheet 3 welded at a section along a lower half circumference of a circle having a diameter slightly larger than that of the CD 1.

Attachment Content

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Abstract

(57)【要約】

【目的】

CD(1) を、嵩張ることなく、多数枚収容できるコンパクトディスク用のホルダーに関するものであり、多数の CD を小さなスペースで嵩低く収容・保管できるとともに、使い勝手の良いホルダーを提供すること。

【構成】

CD(1) を収容・保管する為のコンパクトディスクホルダーにおいて、周縁部が相互に溶着一体化された表裏の軟質合成樹脂製の被覆シート(21)(22)間に介在され且これらに略一致する大きさ形状の不織布シート(3) とからなり、前記表裏の被覆シート(21)(22)の対向する複数箇所に、CD(1) の直径より長い範囲にわたってスリット(20)(20)を形成し、前記各スリット(20)の下方域には、CD(1) よ

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(57) [Abstract]

[Objective]

large number being something regarding holder for compact disc which canbe accommodated CD (1), without increasing, as with small space bulk to be low it can accommodate & can keep multiple CD, youuse and offer holder where selfishness is good.

[Constitution]

cover sheet of flexible synthetic resin of front and back where peripheral edge portion mutually is welded is unified in compact disc holder in order it accommodates & to keep CD (1), (21) (22) with, it lies between between these cover sheet (21) (22) and and itconsists of nonwoven sheet (3) of size geometry which you abbreviate agrees in these, in multiple sites where cover sheet (21) (22) of aforementioned front and back opposes, It formed slit (20) (20) over range which is longer than the diameter of CD (1), CD (1) compared to

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り僅かに大径な円の下半周に沿った区間に、被 覆シート(21)(22)と不織布シート(3) とを溶着し てなる溶着支持部(33)を形成したこと。

each slit (20).

【特許請求の範囲】

【請求項1】

Claims

CD(1) を収容・保管する為のコンパクトディスクホルダーにおいて、周縁部が相互に溶着一体化された表裏の軟質合成樹脂製の被覆シート(21)(22)間に介在され且これらに略一致する大きさ形状の不織布シート(3) とからなり、前記表裏の被覆シート(21)(22)の対向する複数箇所に、CD(1) の直径より長い範囲にわたってスリット(20)(20)を形成し、前記各スリット(20)の下方域には、CD(1) より僅かに大径な円の下半周に沿った区間に、被覆シート(21)(22)と不織布シート(3) とを溶着してなる溶着支持部(33)を形成したコンパクトディスクホルダー。

【請求項2】

スリット(20)を、略水平方向に形成された水平ス リット(2a)と、該水平スリット(2a)の両端から上方 [Claim(s)]

[Claim 1]

cover sheet of flexible synthetic resin of front and back where peripheral edge portion mutually is weldedis unified in compact disc holder in order it accommodates & to keep CD (1), (21) (22) with, it lies between between these cover sheet (21) (22) and and itconsists of nonwoven sheet (3) of size geometry which you abbreviate agrees inthese, in multiple sites where cover sheet (21) (22) of aforementioned front and back opposes, compact disc holder which formed welding support portion (33) which forms slit (20)(20) over range which is longer than diameter of CD (1), in underneath region of aforementioned each slit (20), CD (1) compared to barely large diameter lower portion of circle in segment which parallelsto lap, cover sheet (21) (22) with welding nonwoven sheet (3), becomes

barely large diameter the lower portion of circle in segment

nonwoven sheet (3), it had to form welding support portion (33) which becomes in underneath region of aforementioned

which parallels to lap, cover sheet (21) (22) with welding

1996-1-30

[Claim 2]

In positions of up, down, left and right where horizontal slit which was formed to approximately horizontal direction (2 a)

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へ延長する一対の延長スリットとから構成し、該水平スリット(2a)と延長スリット(2b)(2c)とで囲まれた範囲を覆片(2)とし、該覆片(2)を介して対向する上下左右の各位置に、被覆シート(21)(22)の周縁溶着部又は溶着支持部(33)のどちらかを位置させ、これら溶着部相互間の長さを CD(1) の直径よりも僅かに大きく設定するとともに、前記延長スリット(2b)(2c)を、各覆片(2)の上方の溶着部近傍まで略垂直方向に延長させてなる請求項1に記載のコンパクトディスクホルダー。

【請求項3】

被覆シート(21)(22)の一側辺に、複数の綴じ孔 (12)(12)が形成された綴じ片(11)を外方へ延長 形成し、各被覆シート(21)(22)の上辺近傍で且 前記綴じ片(11)側の側辺寄りと、これの斜め下 方で且他側辺寄りと、さらにこれの斜め下方の 下辺近傍で且前記綴じ片(11)側の側辺寄りの3 箇所に、それぞれ第 1、第 2、第 3 スリット (20a)(20b)(20c) を形成し、前記第 1 スリット (20a) の下方及び綴じ片(11)に対向する一側方 と、前記第2スリット(20b) の上下方及び綴じ片 (11)寄りの一側方と、前記第 3 スリット(20c) の 上方及び綴じ片(11)に対向する一側方の各位 置に、溶着支持部(33)(33)を形成し、被覆シート (21)(22)の周縁溶着部と前記溶着支持部(33) 間、或は、溶着支持部(33)(33)相互間の長さを、 CD(I) の直径よりも僅かに大きく設定した請求 項2に記載のコンパクトディスクホルダー。

Specification

【発明の詳細な説明】

[0001]

【産業上の利用分野】

本発明は、多数のコンパクトディスクを、嵩張ることなく収容・保管することのできるコンパクトディスクホルダーに関するものである。

[0002]

【従来技術及びその問題点】

従来のレコードに代わって普及されて来たコンパクトディスク(以下、CDという)は、直径 12 センチメートルの薄肉円板状の光ディスクであり、一般に硬質樹脂製の矩形ケースに収容されて流

with, from both ends of said horizontal slit (2 a) to upward direction the configuration it does slit (20), from extended slit of pair whichis extended said horizontal slit (2 a) with extended slit (2 b) (2 c) with with the* piece (2) with does range which is surrounded, through said * one (2), opposes, surrounding edge melt bonded part of cover sheet (21) (22) or location doing which of welding support (33), as it sets barely largely length between these melt bonded part mutual in comparison with diameter of CD (1), theaforementioned extended slit (2 b) (2 c), Making approximately perpendicular direction extend to melt bonded part vicinity of upward direction of each * one(2), compact disc holder . which it states in Claim 1 which becomes

[Claim 3]

In one side edge of cover sheet (21) (22), spelling of plural * spellingwhere hole (12) (12) was formed * to extend form one (11) to the outward direction, with upper edge vicinity of each cover sheet (21) (22) and aforementioned spelling* with side edge approaching and this inclination lower of one (11) side and the other side side approaching and, Furthermore up and down directions and spelling of one side direction and aforementioned second slit (20 b) which and aforementioned spelling * in 3 places of side edge approaching of one (11) side, form respective first, second, third slit (20 a) (20 b) (20 c) with the lower edge vicinity of this inclination lower, lower and spelling of aforementioned first slit (20 a) * oppose to one (11) * piece (11) one side direction ofapproaching and, upward direction and spelling of aforementioned third slit (20 c) * in positions of one side direction which opposes to one (11), to form welding support (33)(33), surrounding edge melt bonded part of cover sheet (21) (22) and between aforementionedwelding support (33), or, welding support (33) (33) length betweenmutual, compact disc holder, which is stated in Claim 2 which is set barely largely incomparison with diameter of CD (1)

[Description of the Invention]

[0001]

[Field of Industrial Application]

As for this invention, without increasing & can accommodate multiple compact disc, keepit is something regarding compact disc holder which.

[0002]

[Prior Art And Problems To Be Solved By The Invention]

compact disc (Below, CD you call) which spreads in place of conventional record has circulated, with optical disc of thin membrane disk of diameter 12centimeter, being accommodated generally in rectangular case of hard resin

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通されている。

そして、購入後も普通は前記ケースに収容させ たまま保管されている。

よって、CD 自体は薄肉シートであるにもかかわらず、多数のそれを整理・保管するには前記ケースごと並べなければならない為、相当なスペースが必要である。

[0003]

CD ホルダーとして種々考案されているものは、何れもラック式の家具的要素が強いもので、室内で嵩張る上にホルダーごと持ち運びすることはできない。

[0004]

【技術的課題】本発明は、『CD(1) を収容・保管するためのコンパクトディスクホルダー』において、多数の CD を小さなスペースで嵩低く収容・保管できるようにするために、CD(1) を従来の硬質樹脂製ケースに収容させない状態でも、CD(1) 自体を損傷させることなく且安定した状態で収容・保管できる CD 収容部(10)を設けることを技術的課題とする。

[請求項1について]

[0005]

【技術的手段】上記課題を解決するための請求項1の発明の技術的手段は、『周縁部が相互に溶着一体化された表裏の軟質合成樹脂製の被覆シート(21)(22)と、これら被覆シート(21)(22)間に介在され且これらに略一致する大きさ形状の不織布シート(3)とからなり、前記表裏の被覆シート(21)(22)の対向する複数箇所に、CD(1)の直径より長い範囲にわたってスリット(20)(20)を形成し、前記各スリット(20)の下方域には、CD(1)より僅かに大径な円の下半周に沿った区間に、被覆シート(21)(22)と不織布シート(3)とを溶着してなる溶着支持部(33)を形成した』ことである。

[0006]

【作用】

上記技術的手段は次のように作用する。

2 枚の被覆シート(21)(22)の間に、これらと略一致する大きさ形状の不織布シート(3) を介在させて CD ホルダーを構成したことから、被覆シート(21)(22)がその表裏面となり、不織布シート(3)がこれらの仕切り壁として機能することとなる。

make.

And, also rear of purchasing is kept normally while it is made to accommodate to aforementioned case .

Depending, CD itself must arrange it is a thin sheet of it is made to rearrange & keeps multiple that in spite, every aforementioned case , because, corresponding space is necessary.

[0003]

various as for those which are devised, none being something where furniture element of rack type is strong, in addition to increasing with interior is possible as CD holder every holder to carry.

[0004]

{Technical problem } this invention in [compact disc holder in order it accommodates & to keep CD (1)], multiple CD with small space bulk to below in order & to try to be able to accommodate to be able to keep, and designates that CD accommodation (10) which with state which isstabilized it can accommodate & can keep is provided as technical problem even with state which does not accommodate CD (1) in conventional hard resin make case without injury doing CD (1) itself.

[In Claim 1 being attached]

[0005]

Technical means of invention of Claim 1 in order to solve {Technical means } above-mentioned problem is [cover sheet of flexible synthetic resin of front and back where peripheral edge portion mutually is weldedis unified (21) (22) with, it lies between between these cover sheet (21) (22) and and it consists of nonwoven sheet (3) of size geometry which you abbreviateagrees in these, in multiple sites where cover sheet (21) (22) of theaforementioned front and back opposes, it forms slit (20) (20) over rangewhich is longer than diameter of CD (1), CD (1) compared to barely large diameter lower portion of circle in the segment which parallels to lap, cover sheet (21) (22) with welding nonwoven sheet (3), it formed welding support portion (33) which becomes in underneath region of theaforementioned each slit (20)] thing.

[0006]

[Working Principle]

Above-mentioned technical means operates following way.

Between 2 cover sheet (21) (22), these and nonwoven sheet (3) of size geometry which youabbreviate agrees lying between, from fact that configuration it does CD holder, cover sheet (21) (22) becomes front and back surfaces, nonwoven sheet (3) means withto function as these partition

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[0007]

前記被覆シート(21)(22)の所定位置には、CD(1) の直径より長い複数のスリット(20)(20)が形成されており、このスリットから、専用ケースから取り 出した CD(1) を、被覆シート(21)と不織布シート (3) との間又は被覆シート(22)と不織布シート (3) との間に挿入させることができる。

尚、前記各スリット(20)の下方域で且、CD(1) より僅かに大径な円の下半周に沿った区間における被覆シート(21)(22)と不織布シート(3) とを溶着して溶着支持部(33)(33)を形成したから、前記スリット(20)から、被覆シート(21)(22)の内側へ挿入された CD(1) は、この溶着支持部(33)(33)によって囲まれた範囲内にそれぞれ収容されることとなる。

すなわち、前記被覆シート(21)と不織布シート(3) との間及び被覆シート(22)と不織布シート(3) と の間であって、且、前記溶着支持部(33)(33)に よって囲まれた範囲がそれぞれ CD 収容部 (10)(10)として機能することとなる。

[0008]

又、被覆シート(21)と被覆シート(22)の周縁部は 全域にわたって溶着一体化されているから、こ れら周縁部も、前記 CD 収容部(10)の一部とし て利用することができる。

尚、前記スリット(20)(20)は被覆シート(21)(22)の 対向する各位置に形成されており、前記スリット (20)(20)を含む所定箇所を不織布シート(3)を 介して相互に溶着せしめていることから、前記 CD 収容部(10)(10)は、不織布シート(3)の表裏 において背中合わせの同じ位置に形成されることとなる。

[0009]

【梨侬】

被覆シート(21)(22)は軟質合成樹脂から構成されているが、両者間には不織布シート(3) が介在せしめられているため、夏季等気温の高い時期においても相互に密着してしまう不都合はなく、被覆シート(21)と不織布シート(3) 及び被覆シート(22)と不織布シート(3) からなる CD 収容部(10)は確実に確保される。

[0010]

被覆シート(21)(22)と不織布シート(3) の 3 枚の 薄肉シートから構成されるとともにこれら被覆シ ート(21)(22)と不織布シート(3) との間に、複数 wall.

[0007]

slit (20) (20) of plural which is longer than diameter of the CD (1) can be formed in specified position of aforementioned cover sheet (21) (22), from this slit, cover sheet (21) with between or cover sheet nonwoven sheet (3) (22) with can insert CD (1) which is removed from dedicated case, between nonwoven sheet (3).

Furthermore with underneath region of aforementioned each slit (20) and,CD (1) compared to barely large diameter lower portion of circle the cover sheet in segment which parallels to lap (21) (22) with welding nonwoven sheet (3), because it formed welding support portion (33) (33), from aforementioned slit (20), as for CD (1) which to inside of cover sheet (21) (22) is inserted, It means with to be respectively accommodated inside range which is surrounded with this welding support portion (33) (33).

namely, aforementioned cover sheet (21) with between nonwoven sheet (3) and the cover sheet (22) with between nonwoven sheet (3), at same time, range whichis surrounded with aforementioned welding support (33) (33) it means with to function respective CD accommodation (10) (10) as.

[8000]

After also, cover sheet (21) with peripheral edge portion of cover sheet (22) over entire area beingwelded and being unified, it can utilize also these peripheral edge portion, as portion of aforementioned CD accommodation (10).

Furthermore aforementioned slit (20) (20) is formed by positions where cover sheet (21) (22) opposes, from fact that, specified site whichincludes aforementioned slit (20) (20) is welded through nonwoven sheet (3), mutually, aforementioned CD accommodation (10) (10) means with to be formed to same location of back adjusting in front and back of nonwoven sheet (3).

[0009]

[Effect(s)]

cover sheet (21) (22) configuration is done from flexible synthetic resin, but because the nonwoven sheet (3) inclusion it is obtained between both, there is not a undesirable which it sticks mutually regarding time where such as summer gas temperature is high, cover sheet (21) with nonwoven sheet (3) and cover sheet (22)with CD accommodation (10) which consists of nonwoven sheet (3) is guaranteedsecurely.

[0010]

As cover sheet (21) (22) with configuration it is done from 3 thin sheet of nonwoven sheet (3), because these cover sheet (21) (22) with between nonwoven sheet (3), it

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枚の CD(1) をケースから取り出した状態で収容させることができるので、多数の CD(1)を嵩低く収容・保管できることとなる上に、そのまま持ち運びも可能となる。

スリットから、被覆シート(21)と不織布シート(3) との間或は被覆シート(22)と不織布シート(3) との間に挿入された CD(1) は、溶着支持部(33)(33)で囲まれた範囲内(CD 収容部)に納まり、該 CD 収容部(10)(10)相互間で不用意に移動することはないから、CD(1) の姿勢は常時安定した状態で収容させることができる。

[0011]

被覆シート(21)と(22)とを不織布シート(3) を介して相互に溶着せしめてなる溶着支持部(33)(33)は、CD(1) よりも僅かに大径な円の下半周に沿った区間を部分的又は全域的に溶着することにより形成されていることから、CD(1)は、CD 収容部(10)内に略密嵌状態に収容されることとなる。

よって、CD(1) は不用意に CD 収容部(10)から 脱落する恐れはない。

[0012]

又、収容時に外部から衝撃を受けても、不織布シート(3) がクッションとしても機能することとなるから、CD(1) 自体の損傷を防止することができる。

[請求項2について]請求項2の発明のCDホルダーは、請求項1の課題と同様の課題を解決するとともにCD(1)をさらに確実に保護した状態で収容できるようにするものである。

そのために講じた技術的手段は、『スリット(20)を、略水平方向に形成された水平スリット(2a)と、該水平スリット(2a)の両端から上方へ延長する一対の延長スリット(2b)(2c)とから構成し、該水平スリット(2a)と延長スリット(2b)(2c)とで囲まれた範囲を覆片(2)とし、該覆片(2)を介して対向する上下左右の各位置に、被覆シート(21)(22)の周縁溶着部又は溶着支持部(33)のどちらかを位置させ、これら溶着部相互間の長さちらかを位置させ、これら溶着部相互間の長さちらかを位置させ、これら溶着の長さともに、前記延長スリット(2b)(2c)を、各覆片(2)の上方の溶着部近傍まで略垂直方向に延長させた』ことである。

[0013]

canaccommodate with state which removes CD (1) of multiple sheet from case, multiple CD (1) bulk to be low in addition tomeaning with to be able to accommodate & to be able to keep, that wayalso conveyance becomes possible.

From slit, cover sheet (21) with between or cover sheet nonwoven sheet (3) (22)with CD (1) which is inserted between nonwoven sheet (3) to be settledin (CD accommodation) inside range which is surrounded with welding support portion (33) (33), because said CD accommodation (10) (10) there are not times when it movescarelessly between mutual, it can accommodate posture of CD (1) with state which usual is stabilized.

[0011]

cover sheet (21) with (22) through nonwoven sheet (3), welding mutually, asfor welding support portion (33) (33) which becomes, in comparison with the CD (1) from fact that it is formed barely large diameter lower portion of circle segment which parallels to lap partial or by welding entire area, as for CD (1), It means with inside CD accommodation (10) to be accommodated in the abbreviation tightly engaged state.

Depending, as for CD (1) carelessly there is not a possibility flaking of doing from CD accommodation (10).

[0012]

At time of also, accommodation even when receiving impact from outside, nonwoven sheet (3) as cushion because it means with tofunction, it can prevent injury of CD (1) itself.

CD holder of invention of [In Claim 2 being attached] Claim 2 as problem which is similar to problem of Claim 1 is solved is something which it tries to beable to accommodate with state which furthermore protects the CD (1) securely.

Technical means which is devised because of that is [In positions of up, down, left and right where horizontal slit which was formed to approximately horizontal direction (2 a) with, from both ends of said horizontal slit (2 a) to upward direction the configuration it does slit (20), from extended slit (2 b) (2 c) of pair which is extended said horizontal slit (2 a) with extended slit (2 b) (2 c) with with* piece (2) with does range which is surrounded, through the said * one (2), opposes, surrounding edge melt bonded part of cover sheet (21) (22) or location doing which of welding support (33), as it sets barely largely length between these melt bonded part mutual in comparison with diameter of CD (1), it made theaforementioned extended slit (2 b) (2 c), approximately perpendicular direction extend to the melt bonded part vicinity of upward direction of each * one (2)] thing.

[0013]

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【作用】

スリット(20)は、略水平方向に形成された水平スリット(2a)と、該水平スリット(2a)の両端から上方へ延長する一対の延長スリット(2b)(2c)とから構成されているから、全体において、略 U 字状である。

よって、覆片(2) の下端部を手前に引き上げれば、該覆片(2) が開放する。

この開放部から、被覆シート(21)(22)と不織布シート(3) との間に CD(1) を挿入することができる。

[0014]

前記覆片(2) を介して対向する上下左右の各位置には、被覆シート(21)(22)の周縁溶着部か溶着支持部(33)のどちらかを位置させているとともにそれら溶着部間の長さは、CD(1) の直径よりも僅かに大きく設定してあることから、前記開放部から挿入させた前記 CD(1) は、前記水平スリット(2a)から下方の溶着部までの範囲にまず収容されることとなる。

これら溶着部間の長さは、CD(1) の直径よりも僅かに大きく設定されているとともに前記延長スリット(2b)(2c)の延長端は、上方に位置する溶着部近傍にまで略垂直方向に延長せしめているから、CD(1) を前記開放部から収容させる際に、覆片(2) が邪魔になることはなく、前記覆片(2) を閉塞させると、CD(1) において、前記水平スリット(2a)から上方へ露出している部分も前記覆片(2) によって被覆されるとともに、CD(1) は上下左右の溶着部に囲まれる態様で収容されることとなる。

[0015]

【効果】

水平スリット(2a)は、略水平方向に形成したから、水平スリット(2a)の上方から CD(1) を収容できることとなり、CD(1) が収容し易い。

さらに、CD(1) の上部域は、覆片(2) によって、被覆されることとなるので、CD 収容部(10)からの CD(1) の脱落は防止できるとともに、該覆片(2) は、CD 収容部(10)の蓋としても機能することとなるので、収容中の CD(1) への埃等の付着を防止できる。

[0016]

[Working Principle]

Because slit (20), horizontal slit which was formed to approximately horizontal direction (2 a) with, from both ends of said horizontal slit (2 a) to upward direction configuration is done from extended slit (2 b) (2 c) of pair which is extended, it is a approximate U-shape in entirety.

Depending, if it pulls up bottom end of * one (2) to viewer-proximal, the said * one (2) opens.

From this release part, cover sheet (21) (22) with CD (1) can be inserted between nonwoven sheet (3).

[0014]

Through aforementioned * one (2), in positions of up, down, left and right whichopposes, as surrounding edge melt bonded part of cover sheet (21) (22) location it has done whichof welding support (33), as for length between those melt bonded part, fromfact that it is set barely largely in comparison with diameter of CD (1), as for aforementioned CD (1) which is insertedfrom aforementioned release part, It means with from aforementioned horizontal slit (2 a) to be accommodatedfirst in range to melt bonded part of lower.

Because length between these melt bonded part as it is largely set barely, incomparison with diameter of CD (1) to melt bonded part vicinity which is inposition of upward direction has extended extending end of aforementionedextended slit (2 b) (2 c), in approximately perpendicular direction, occasion where CD (1) is accommodated from aforementioned release part, When it is not, aforementioned * one (2) occlusion does factthat * one (2) becomes disturbance, as from aforementioned horizontal slit (2 a) to upward direction also portion which has been exposed sheath is done with aforementioned * one (2) in CD (1), CD (1) means with to be accommodated with embodiment which is surrounded in melt bonded part of up, down, left and right.

[0015]

[Effect(s)]

Because it formed horizontal slit (2 a), in approximately horizontal direction, it comes to thepoint of with being able to accommodate CD (1) from upward direction of horizontal slit (2 a), CD (1) is easy to accommodate.

Furthermore, because upper zone of CD (1), with * one (2), means with sheath to be done, because as for flaking of CD (1) from CD accommodation (10) as it can prevent, said * one (2) as the lid of CD accommodation (10) means with to function, dirt or other deposit to the CD (1) which is in midst of accommodating can be prevented.

[0016]

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【実施例】

次に、上記した本発明の実施例を図面に従って 詳述する。

本発明の実施例の CD ホルダーは、軟質合成 樹脂製の 2 枚の被覆シート(21)(22)の間に、不 織布シート(3) を挟み込んで構成するもので、 前記被覆シート(21)(22)の大きさは A4 版とし、 前記不織布シート(3) は前記被覆シート (21)(22)よりも僅かに小さく形成されている。

これら被覆シート(21)(22)の周縁部全域を溶着して、前記被覆シート(21)と不織布シート(3)との間及び前記被覆シート(22)と不織布シート(3)との間にそれぞれ空間を形成するとともに、被覆シート(21)(22)上における所定箇所を部分的に不織布シート(3)を介して溶着させて、前記不織布シート(3)の表裏の空間をそれぞれ3つのCD収容部(10a)(10b)(10c)に分割する構成のものとする。

[0017]

尚、各被覆シート(21)(22)の一側辺側には、綴じ片(11)が突出形成せしめられており、該綴じ片(11)にはパインダーに綴じる為の複数の綴じ孔(12)(12)が形成されている。

各被覆シート(21)(22)の上部域、中間域、下部域には、それぞれ、図1に示すように、下向き円弧状の水平スリット(2a)と、該水平スリット(2a)の両端から垂直に上方へ延長する左右の延長スリット(2b)(2c)からなる略 U 字状のスリット(20a)(20b)(20c) が予め形成されており、前記水平スリット(2a)の両端間の長さは、CD(1)の直径よりも長く設定しておく。

[0018]

上部に位置する第 1 スリット(20a) の水平スリット(2a)から被覆シート(21)(22)の上辺迄の距離、及び、下部に位置する第 3 スリット(20c) の水平スリット(2a)から被覆シート(21)(22)の下辺迄の距離は、それぞれ CD(1) の半径よりも僅かに長く設定するとともに、これら 2 つのスリット(20a)(20c)における一方の延長スリット(2b)が前記綴じ片(11)に近接するように位置決めされており、他方、これらの中間に位置する第 2 スリット(20b) の水平スリット(2a)は、前記上下のスリット(20a)(20c)の水平スリット(2a)は、前記上下のスリット(20a)(20c)の水平スリット(2a)は、前記上下のスリット(20a)(20c)の水平スリット(2a)は、前記上下のスリット(20a)(20c)の水平スリット(2c)が被覆シート(21)(22)の他側辺寄り(綴じ片(11)非形成側)に位置するように形成す

[Working Example(s)]

Next, following Working Example of this invention which was inscribed to the drawing, you detail.

As for CD holder of Working Example of this invention, inserting nonwoven sheet (3) between 2 cover sheet (21) (22) of flexible synthetic resin, being something which configuration itdoes, as for size of aforementioned cover sheet (21) (22) it makes the A4 sheet, aforementioned nonwoven sheet (3) is small formed barely incomparison with aforementioned cover sheet (21) (22).

Welding peripheral edge portion entire area of these cover sheet (21) (22), as aforementioned cover sheet (21) with between nonwoven sheet (3) and aforementioned cover sheet (22) with itforms space respectively between nonwoven sheet (3), specified site on the cover sheet (21) (22) through partially nonwoven sheet (3), welding, It makes those of configuration which respectively divides space of front and back of aforementioned nonwoven sheet (3) into 3 CD accommodation (10 a) (10 b) (10 c).

[0017]

Furthermore, spelling * one (11) protruding formation is obtained on one side edge side of each cover sheet (21) (22), said spelling * spelling * *spelling of plural of for sake of * hole (12) (12) is formedto one (11) in binder.

In upper zone, intermediate region, bottom limits of each cover sheet (21) (22), as respectively, shown in the Figure 1, horizontal slit of downward circular arc (2 a) with, from both ends of said horizontal slit (2 a) vertically slit (20 a) (20 b) (20 c) of approximate U-shape which consists of the extended slit (2 b) (2 c) left and right which are extended to be beforehand formed to upward direction, as for length between both ends of aforementioned horizontal slit (2 a), It sets long in comparison with diameter of CD (1).

[0018]

From horizontal slit (2 a) of third slit (20 c) which to distance, to upper edge of cover sheet (21) (22) and position of bottom is from horizontal slit (2 a) of the first slit (20 a) which is position of upper part distance to lower edge of the cover sheet (21) (22), as it sets barely long in comparison with radius of respective CD (1), In these 2 slit (20 a) (20 c), in order on one hand extended slit (2 b) (2 b) aforementioned spelling * proximity to do in one (11), as for the horizontal slit (2 a) of second slit (20 b) which registration is done, is position of these intermediate of other, Almost same distance leaving from horizontal slit (2 a) (2 a) of slit (20 a) (20 c) of aforementioned top and bottom, as location it does, in order on theother hand for extended slit (2 c) to be a position of other side side approaching (Spelling * one (11)

る。

[0019]

これら 3 つの第 1,第 2,第 3 スリット (20a)(20b)(20c) が相互に対向するように、2 枚の被覆シート(21)(22)を重ね合わせるとともに、該被覆シート(21)(22)及び綴じ片(11)の周縁部を溶着して溶着部(34)とする。

さらに、被覆シート(21)(22)において、前記第 1, 第 2,第 3 スリット(20a)(20b)(20c) を包囲する所 定箇所を不織布シート(3) を介して部分的に溶 着させて、溶着支持部(33)(33)を形成する。

具体的には、前記第1スリット(20a) の下方及び他方の延長スリット(2c)の近傍、第2スリット(20b) の上下方及び延長スリット(2b)の近傍、第3スリットの(20c) の上方及び延長スリット(2c)の近傍の合計7箇所に、溶着支持部(33)(33)を形成する。

[0020]

尚、前記各水平スリット(2a)を挟んで上下に対向する被覆シート(21)(22)の上下の周縁溶着部(34)とそれに対向する溶着支持部(33)間、或は、溶着支持部(33)(33)相互間の距離、及び、該水平スリット(2a)を挟んで左右に対向する溶着支持部(33)と被覆シート(21)(22)の側辺 0 の溶着部(34)との距離は、それぞれ CD(1) の直径よりも僅かに大きく設定しておく。

[0021]

これにより、被覆シート(21)(22)の上辺、綴じ片 (11)が形成されている側の一側辺、これら上辺 及び一側辺に対向する位置にそれぞれ形成し た 2 つの溶着支持部(33)(33)で囲まれる範囲が 第 1CD 収容部(10a) となり、この第 1CD 収容部 (10a) の斜め下方に位置し旦、綴じ片(11)が形 成されていない側の被覆シート(21)(22)の他側 辺とこれに対向する位置及び水平スリット(2a)の 上下の対向する各位置に形成した 3 つの溶着 支持部(33)(33)で囲まれた範囲が第 2CD 収容 部(10b) となり、この第 2CD 収容部(10b) の斜 め下方に位置し且、被覆シート(21)(22)の下辺、 前記綴じ片(11)側の側辺及びこれらに対向する 位置に形成した 2 つの溶着支持部(33)(33)で囲 まれる範囲が、第 3CD 収容部(10c) として機能 することとなる。

unformed side) of cover sheet (21) (22), it forms.

[0019]

In order for these 3 first, second, third slit (20 a) (20 b) (20 c) to oppose mutually, as 2 cover sheet (21)(22) are superposed, said cover sheet (21) (22) and spelling * welding peripheral edge portion of one (11), melt bonded part (34) with it does.

Furthermore, specified site which encircles aforementioned first, second, third slit (20 a) (20 b) (20 c) in cover sheet (21) (22), through nonwoven sheet (3), partially welding, itforms welding support (33) (33).

Concretely, in lower of aforementioned first slit (20 a) and up and down directions of vicinity, second slit (20 b) of extended slit (2 c) of other and upward direction of (20 c) of vicinity, third slit of extended slit (2 b) and total 7 site of the vicinity of extended slit (2 c), welding support portion (33) (33) is formed.

[0020]

Furthermore putting between aforementioned each horizontal slit (2 a), the surrounding edge melt bonded part of top and bottom of cover sheet (21) (22) which opposes to top and bottom (34) with between welding support portion (33) which opposes to that, or, thewelding support portion (33) (33) putting between distance, and said horizontal slit (2 a) betweenmutual, welding support portion which opposes to left and right (33) with the melt bonded part of side edge 0 of cover sheet (21) (22) (34) with as for distance, Respectively it sets barely largely in comparison with diameter of CD (1).

[0021]

Because of this, upper edge, spelling of cover sheet (21) (22) * range whichis surrounded with 2 welding support portion (33) (33) which were formedrespectively in these upper edge of one side edge, side where one (11) isformed and location which opposes to one side edge becomes, first CD accommodation (10 a) with is a position of inclination lower of this first CD accommodation (10 a) and, Spelling * other side side of cover sheet (21) (22) side where one(11) is not formed range which is surrounded with 3 welding support portion (33)(33) which were formed in location which opposes to this and positions where top and bottom of horizontal slit (2 a) opposes becomes, second CD accommodation (10 b) with isa position of inclination lower of this second CD accommodation (10 b) and, lower edge, aforementioned spelling of cover sheet (21) (22) * range which issurrounded with 2 welding support portion (33) (33) which were formed in side edge of one (11) side and location which opposes to these, means with tofunction third CD accommodation (10 c) as.

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[0022]

このように、被覆シート(21)が被覆する不織布シート(3) の片面側に 3 つの CD 収容部 (10a)(10b)(10c) が形成されるとともに、被覆シート(22)が被覆する不織布シート(3) の他面側にも3つの CD 収容部(10a)(10b)(10c) が形成されることとなるから、1 枚の CD ホルダーにおいて、合計 6 つの CD 収容部が形成され、6 枚の CD(1) が収容可能となる。

[0023]

尚、前記延長スリット(2b)(2c)は、各 CD 収容部の上端に至るまで延長せしめられているものとする。

上記 CD 収容部におけるスリット(20a)(20b)(20c) の形成位置及び寸法関係は上述したとおりであるから、各スリットの水平スリット(2a)は各 CD 収容部(10)のほぼ中間に位置することとなり、CD収容部(10)に CD(1) を収容するには、図 2 に示すように、水平スリット(2a)と延長スリットで囲まれた覆片(2) を開放させて、まず、CD(1) の下半分のみを CD 収容部(10)内に収容し、その後、CD(1) の上半分を前記覆片(2) (2) で被覆させることにより、CD(1) 全体が CD 収容部(10)内に収容さぜることができる。

[0024]

この実施例のものでは、被覆シート(21)(22)の大きさを A4 版とし、その一側辺側に、複数の綴じ孔(12)(12)を形成した綴じ片(11)を設けているので、該綴じ片(11)を利用して A4 版の市販のバインダーに収容することができる。

これにより、CD(1) をファイルやポケットアルバム等に綴じ込むように収容保持することができるので、場所を取らず、持ち運びも容易である。

[0025]

尚、ホルダーの大きさ形状は A4 版に限定されることはなく、他の大きさ・形状でも良いとともに、1 枚のホルダー内に構成する CD 収容部(10)の数も被覆シート(21)(22)の大きさ形状に合わせて適宜設定できることは言うまでもない。

【図面の簡単な説明】

【図1】

本発明実施例のコンパクトディスクホルダーの 説明図。

【図2】

[0022]

this way, as cover sheet (21) 3 CD accommodation (10 a) (10 b) (10 c) is formed to one side of nonwoven sheet (3) which sheath is done, because cover sheet (22) means with that 3 CD accommodation (10 a) (10 b) (10 c) are formed to also other surface side of nonwoven sheet (3) which sheath is done, total 6 CD accommodation is formed in CD holder of the one layer, 6 CD (1) become accommodatable.

[0023]

Furthermore aforementioned extended slit (2 b) (2 c) until top end of each CD accommodation extension are obtained.

Because formed position and dimensional relationship of slit (20 a) (20 b) (20 c) in the above-mentioned CD accommodation are as description above done, horizontal slit (2 a) of each slit each CD accommodation (10) almost comes to point of with being position of intermediate, accommodates CD (1) in CD accommodation (10), as shown in Figure 2, horizontal slit (2 a) with opening * one (2) which is surrounded with the extended slit, first, it can accommodate only lower half of CD (1) inside CD accommodation (10), it can accommodate CD (1) entirety inside CD accommodation (10) after that, upper half of CD (1) by sheath doing with aforementioned * one (2) (2).

[0024]

With those of this Working Example, to designate size of cover sheet (21) (22) as A4 sheet, because on one side edge side, spelling of plural * thespelling which formed hole (12) (12) * one (11) is provided, it canaccommodate in commercial binder of A4 sheet said spelling * making use of one (11).

Because of this, in order CD (1) to file to file and the pocket album etc, because it can accommodate can keep, site is nottaken, also conveyance is easy.

[0025]

Furthermore size geometry of holder is good even with other size *geometry without being limited in A4 sheet, and also, in combination also withquantity of CD accommodation (10) which configuration is done to size geometry of the cover sheet (21) (22) inside holder of one layer, it can set appropriately.

[Brief Explanation of the Drawing(s)]

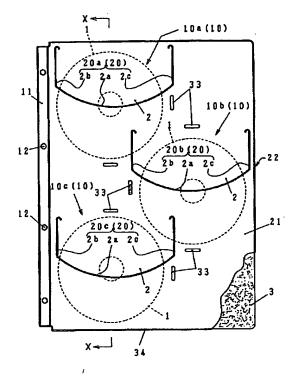
[Figure 1]

explanatory diagram . of compact disc holder of this invention Working Example

[Figure 2]

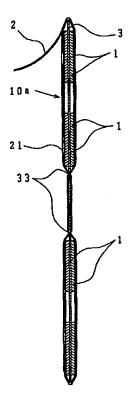
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CD(1) を収容させた状態の X-X 断面図。 X-Xsectional view . of state which accommodates CD (1) [Explanation of Symbols in Drawings] 【符号の説明】 (1) (1) コンパクトディスク(CD) compact disc (CD) (20) (20) スリット slit (21) (21) 被覆シート cover sheet (22)(22)被覆シート cover sheet (2a) (2a) 水平スリット horizontal slit (2b) (2b) 延長スリット Extended slit (2c) (2c) 延長スリット Extended slit (3) (3) 不織布シート nonwoven sheet (33) (33) 溶着支持部 Welding support **Drawings** 【図1】 [Figure 1]



[図2] [Figure 2]

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